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Investigation of composite design for buildings summary report, February 1960

Charles Culver

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Project 279

Investigation of Composite Design

For

Buildings

Summary Report

Report Prepared by Charles Culver

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Department of Civil Engineering
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Bethlehem, Pennsylvania

Fritz Laboratory Report No. 279.8
February 1960

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1. Introduction

A proposal for a research program on composite beams for buildings was prepared by Dr. Bruno Thurlimann and submitted to the American Institute of Steel Construction on April 9, 1959. The research outlined in this proposal stemmed from several composite beam tests conducted by two senior Civil Engineering students at Lehigh University in the Fall of 1958 and supervised by Dr. Bruno Thurlimann.

The research proposed was to cover a period of two years with the main objective being to develop the best method of design for composite beams for buildings and to establish design values for the component parts of such composite beams.

The above mentioned research proposal was accepted by AISC and work on project 279, as it was to be called, began in June 1959. The initial stage of this project consisted of a literature survey of the material available on the subject and preparation of a proposal for a series of beam tests and pushout tests.

On November 4, 1959 a committee meeting was held at AISC Headquarters in New York and the test proposal approved. After partial completion of these tests a preliminary report was prepared and a committee meeting held on February 1, 1960 to discuss the results. In view of some of the test results further tests were proposed by the committee and it was agreed to incorporate these additional tests in the second series of tests.

Project supervision was transferred from Prof. Bruno Thurlimann to Prof. George C. Driscoll in March 1960 due to Professor Thurlimann's transfer from Lehigh University to the Swiss Federal Institute of Technology in Zurich, Switzerland.

The first series of tests was completed and a test report, Progress Report 1, submitted to the committee. The third committee meeting was held at Lehigh University on June 30, 1960. At this time, Progress Report 1 was discussed and a proposal for a second series of tests approved.

Upon completion of the second series of tests, Progress Report 2 was prepared. With the completion of these tests information was available covering all the problems initially put forth to be investigated in the initial proposal for this research program.

This summary report will cover all the material from the four beam tests up to and including Progress Report 2.

2. Summary of Pertinent Dates

1. Testing of Four Ten Foot Composite Beam Specimens - 2/11/59 -
3/14/59
2. Test Report
"Culver, C., Coston, R., " Tests of Composite Beams
with Stud Shear Connectors," Fritz Lab Report
No. 354.1. April 1959
3. Proposal for Research Grant to AISC 4/9/59
4. Commencing of Project Work June 1959
5. Project Committee Meeting No. 1
Submission of Proposal for First Series of
Tests (B1-B6, P1-P6) 11/4/59
6. Beginning of Testing on First Series of Tests . 1/6/60
7. Project Committee Meeting No. 2 2/1/60
8. Completion of Testing on First Series of
Tests April 1960
9. Test Report
"Culver, C., Zarzeczny, P., Driscoll, G. C., "Tests
of Composite Beams for Buildings", Fritz Lab
Report No. 279.2 June 1960
10. Testing of Second Series of Tests 6/3/60 -
6/20/60
11. Project Committee Meeting No. 3 June 1960
12. Testing of Third Series of Tests
13. Test Report
Culver, C., Zarzeczny, P., Driscoll, G. C.,
"Tests of Composite Beams for Buildings", Fritz
Lab Report No. 279.6 Feb. 1960
14. Summary Report Feb. 1960

3. List of Specimens Tested

Beam Specimens (354)

Beam 1 Provided with 1/2-in. diameter L-studs

Beam 2 Provided with 1/2-in. diameter L-studs

Beam 3 Provided with 1/2-in. diameter L-studs

Beam 4 Provided with 1/2-in. diameter L-studs
(Fatigue Loading)

3. List of Specimens Tested (cont.)

Beam Specimens (279)

- Beam B1 No mechanical shear connection, Tie Rods provided to prevent bond breakage prior to testing, Hanging loads
- Beam B2 No mechanical shear connection, Tie Rods provided to prevent bond breakage prior to testing, Top loading
- Beam B3 Provided with 1/2-in. diameter L-studs, Top loading
- Beam B4 Provided with 1/2-in. diameter L-studs, Hanging loads
- Beam B5 Provided with channel sections as shear connectors
- Beam B6 Under reinforced shear connection, using 1/2-in. diameter L-studs
- Beam B7 One-half-inch diameter L-studs used as mechanical shear connection
- Beam B8 Shear connection provided in the form of 1/2-in. diameter headed studs
- Beam B9 Three-quarter-inch diameter headed studs used for shear connection
- Beam B10 Constant spacing of 1/2-in. L-studs used on a beam specimen subjected to loads producing a variable shear diagram
- Beam B11 Constant spacing of 1/2-in. L-studs used on a beam specimen subjected to loads producing a variable shear diagram
- Beam B12 Variable spacing of 1/2-in. L-studs used on a beam specimen subjected to loads producing a variable shear diagram
- Beam B13 Thirty-foot continuous beam specimen with 1/2-in. L-studs

3. List of Specimens Tested (cont.)

Pushout Specimens (279)

- P1 One-half-inch L-studs
- P2 Channel shear connectors
- P3 Three-quarter-inch headed studs
- P4 One-half-inch L-studs
- P5 One-half-inch headed studs
- P6 One-half-inch headed studs
- P7 One-half-inch L-studs
- P8 One-half-inch headed studs
- P9 Three-quarter-inch headed studs

4. List of Reports and Publications

1. Culver, C; Coston, R. "Tests of Composite Beams with Stud Shear Connectors", Fritz Laboratory Report 354.1 Apr. 1960
(Submitted to ASCE for publication in The Structural Journal)
2. Proposal for First Series of Tests Nov. 1959
3. Preliminary Test Report on First Series of Tests (B1 - B6) Feb. 1960
4. Progress Report No. 1 (279.2) June 1960
5. Preliminary Test Report on Second Series of Tests (B7 - B9) (279.4) June 1960
6. Proposal for Third Series of Tests (279.5) June 1960
7. The Moment Curvature Relations For Composite Beams (279.7) Dec. 1960
8. Progress Report No. 2 (279.6) Jan. 1961
9. Summary Report (279.8) Feb. 1961
10. "Research on Composite Design at Lehigh University." George C. Driscoll, Jr. & Roger G. Slutter. Published: American Institute of Steel Construction. National Engineering Conference - 1961 Proceedings. (279.9) April 1961
11. Progress Report No. 3 (279.10) Nov. 1961
12. "Plastic Design of Steel and Concrete Composite Beams." Roger G. Slutter & George C. Driscoll, Jr. (279.11) Oct. 1961
13. "Ultimate Strength of Composite Members" Roger G. Slutter and George C. Driscoll, Jr. (279.12) March, 1962
- 14.

5. List of Test Data - X-File

Accopress Binders

1. Test Data and Pictures - Beams 1 - 4 (354)
2. Test Data - Beams B1 - B6 (279)
3. Test Data - Beams B7 - B13 (279)

6. List of Supplementary Data and Calculations

1. Supplementary Data (279)
 - A. Coupon Tests
 - B. Concrete Cylinder Tests
 - C. Tests on Stud Material
 - D. Data on Test Setups
 - E. Dimensions of Steel Beams
 - F. Work Orders
2. Supplementary Data (279)
 - A. Stud Layout on Beams and Pushout Specimens
 - B. Curve Plotting Data
 - C. Budget Information
 - D. Final Beam Calculations
 - E. Design Calculations
 - F. Pushout Test Data
 - G. Pictures and Slides
3. Project Reports
 - A. Culver, C; Coston, R. "Tests of Composite Beams with Stud Shear Connectors"
Fritz Laboratory Report 354.1
 - B. Initial Proposal
 - C. Proposal for First Series of Tests (279.1)
 - D. Preliminary Report on First Series of Tests
 - E. Progress Report 1 (279.2)
 - F. Preliminary Test Results, B7-B8-B9 (279.4)
 - G. Proposal for Third Series of Tests (279.5)
 - H. Progress Report 2 (279.6)
 - I. Summary Report (279.8)

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- 354.1 Dimensions of Test Specimens
- 354.2 Load Deflection Curve B1-T1
- 354.3 Load Deflection Curve B2-T1
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- 354.5 Load Deflection Curve B3-T1
- 354.6 Load Deflection Curve B3-T2
- 354.7 Load Deflection Curve B3-T3
- 354.8 Load-Slip Curves
- 354.9 Table of Beam Test Results
- 354.10 Non-Dimensional Plot M/M_y
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- 354.12 Test Setup

Investigation of Composite Design for Buildings (279)

- 279.1 Dimensions of Beam Specimens
- 279.2 Details of Pushout Specimens,
First Series of Tests
- 279.3 Test Setup - Top Loading
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- 279.8 Load Deflection Curve B2-S1
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(B1 - B6) Second Test
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- 279.34 Calculation of Connector Forces
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of Beam B9 with 3/4" Straight Studs
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- 279.74 The Design of Composite Beams
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- 279.76 Summary of Beam Test Results

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1A*	Formwork for beam specimens	
2**	Formwork for beam specimens	
2A*	Formwork for beam specimens	
3**	Formwork for beam specimens	
4**	Formwork for beam specimens	
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6	Beam 2, Prior to pouring slab	(12-59-17)
7	Beam 3, Prior to pouring slab	(12-59-19)
8	Beam 4, Prior to pouring slab	(12-59-18)
9	Beam 5, Prior to pouring slab	(12-59-20)
10	Beam 6, Prior to pouring slab	(12-59-16)
11	Close-up of lifting hook and studs, Beam 3	(12-59-15)
12	Close-up of lifting hook and channel section, Beam 5	(12-59-21)
13	All pushout specimens, showing connectors	(12-59- 4)
14	Form work for pushout specimens	(12-59- 8)
15	Close-up of pushout specimens	(12-59-10)
16	Pushout specimen with L-studs, prior to pouring slab	(12-59-13)
17	Pushout specimen with channel, prior to pouring slab	(12-59-14)

 Number only - denotes both slide and photograph
 * - denotes photograph only
 ** - denotes slide only
 () - denotes Fritz Laboratory Number

8. List of Slides and Photographs (contd.)

Fig.

18	Pushout specimen with straight studs, prior to pouring slab	(12-59- 5)
19	Close-up of welded channel on pushout specimen	(12-59- 9)
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21	P2, during testing	(1-60-39)
22	P2, during testing	(1-60-46)
23	Channel sections on P2	(1-60-32)
24	P2, after removal of slabs	(1-60-42)
25	Close-up of channel on P2	(1-60-44)
26	Crushed concrete around studs, P1	(1-60-13)
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29	P1, after removal of slab	(1-60-15)
30	Crushed concrete, slab; P2	(1-60-37)
31	Crushed concrete slab, P2	(1-60-38)
32	Crushed concrete around studs, P4	(1-60-54)
33	Deformed connectors and concrete, B3	(1-60-41)
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35	Test set-up, B3	(1-60-11)
36**	Pouring of beam specimens	
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39**	Pouring of beam specimens	

8. List of Slides and Photographs (contd.)

Fig.

40	Crushed concrete around studs, B3	(1-60-40)
41**	Cracked slab, B3	
42**	Close-up of weld on channel, B5	(
43	Uplift and separation at end of B3	(1-60-56)
44	Dial gages on beam	(1-60-55)
45	Slab removed from B3	(1-60-45)
46**	B6 under load	
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48	Close-up of channel on pushout specimen	(12-59- 2)
49*	Close-up of slip and crushed concrete in Slab B3	(1-60-30)
50	B3 under load	(1-60-31)
51*	B5 under load of 75 ^k	(1-60-60)
52*	Failure at end of slab of B5	(2-60-58)
53	Close-up of B6 stud	(1-60-66)
54	Close-up of slab and studs, B6	(1-60-67)
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57	Slab with concrete particles removed, B2 (same location as Fig. 56)	(2-60-79)
58	Overall test set-up	(2-60-59)
59	Overall view of slab of P3 (1-3)	(1-60-59)
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65	Close-up of slab of P5 (3-4)	(1-60-65)
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69*	Close-up of tie-downs, hanging loads	(3-60-29)
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74*	Cracked slab and beam, B4-T3	(4-60-18)
75*	Test set-up, B4-T3	(4-60-21)
76*	Underside of slab B4-T3	(4-60-17)
77**	Close-up of slab and studs, B4	(4-60-23s)
77A	Close-up of slab and studs, B4	(4-60-23)
78	Slab, studs, and beam B4	(4-60-22)
79	Beam 4, after removal of slab	(4-60-19)
80	Beam 5, after removal of slab	(4-60-20)
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82**	Longitudinal crack, B4	

8. List of Slides and Photographs (contd.)

Fig.

83**	Cracked slab, B4-T3	
84**	Close-up, hanging loads and dials, B4	
85**	Hanging loads, B4-T3	
86**	Hanging loads, B4-T3	
87**	Hanging loads, B4-T3	
88*	End view of hanging loads, B4	
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90**	Cracked slab, B4	
91*	B7, B8, B9, after welding of connectors (5-60-38)	
92*	B7, B8, B9, after welding of connectors (5-60-40)	
93*	B7, B8, B9, after welding of connectors (5-60-39)	
94**	Dimensions of beam specimens, first series of tests	(6-60-71s)
95**	Test set-up, top loading	(6-60-72s)
96**	Test set-up, hanging loads	(6-60-69s)
97**	M/My curve, first series of tests	(6-60-70s)
98**	M/My curve, first series of tests	(6-60-76s)
99**	M/My curve, first series of tests	(6-60-75s)
100**	Table of connector forces (missing)	(6-60-74s)
101**	Comparison of beam and pushout specimens	(6-60-73s)
102	Broken stud on P9	(6-60-42)
103	Slab of P9, after failure	(6-60-43)
104	Slab of P9, after failure	(6-60-44)
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8. List of Slides and Photographs (contd.)

Fig.		
106	Test set-up, B9	(6-60-102)
107	Test set-up, B9 (missing)	(6-60-101)
108	Top of slab B9 (cracked)	(6-60-997)
109	End of slab B9	(6-60- 98)
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111	Formwork for third series of tests	(7-70-144)
112	Formwork for third series of tests	(7-60-143)
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115	Studs on B8, after removal of slab	(7-60- 25)
116**	Cracks on underside of Slab B9	
117**	Beam B9 under load	
118*	End of beam-cracked slab, Beam B12	(10-60- 22)
119*	Test set-up, Beam B10	(9-60-087)
120	Crack over center support, B13	(11-60- 11)
121	Beam B13, after failure	(11-60- 8)
122	Test set-up, Beam B13	(11-60- 10)
123	Cracked slab and yield zone over center support, B13	(11-60- 9)
124**	Design of Composite Beams	
125**	Problems Investigated	
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8. List of Slides and Photographs (contd.)

Fig.

- 127** Calculation of Plastic Moment (M_p)
- 128** Typical Load Deflection Curve for Composite Beam
- 129** Calculation of Shear Connector Force
- 130** Ultimate Strength of Stud Shear Connectors
- 131** Ultimate Strength of Channel Shear Connectors
- 132** Load Slip Curve for Beam B-11
- 133** Load Slip Curve for Pushout Specimen P-6
- 134** Comparison of Load Slip Curves for Beams B5 and B6
- 135** Comparison of Load Deflection Curves for Beams B5 and B6
- 136** Typical Strain Distribution across Slab
- 137** Load Deflection Curve for Beam B7 showing Recommended Design Load
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- 142** Stress Distribution at μ'
- 143** Strain Distribution for inadequate Shear Connection
- 144** M/μ versus slip for adequate shear Connection
- 145** M/μ versus deflection for adequate shear Connection
- 146** M/μ versus slip for inadequate Connection
- 147** M/μ versus deflection for inadequate Connection
- 148** M/μ versus slip for various members
- 149** Design load as defined by Ultimate Strength Design
- 150** Load versus deflection for Continuous Beam

8. List of Slides and Photographs (contd.)

Note: Slides 279.151 thru 279.181 were formerly slides 354.1 thru 354.31.

Fig.

- 151 Test beams showing connector arrangement
- 151A* Formwork prior to pouring slab
- 152 Close-up of lifting hook, connectors
and slab reinforcement
- 152A* Formwork prior to pouring slab
- 153 Formwork prior to pouring slab

- 153A** Formwork prior to pouring slab

- 154 Test setup
- 154A** Test setup

- 155 Taking slip measurements

- 156 Yielded steel section
and cracked slab - Beam 1

- 157 Crushed concrete zone - Beam 2
- 158 Crushed concrete zone - Beam 2

- 159 Overall view of failure of Beam 3
- 160 Overall view of failure of Beam 3

- 161 Failure crack and yielded steel section - Beam 3
- 162** Top of steel beam and underside of slab - Beam 3
- 162A** Top of steel beam and underside of slab - Beam 3
- 162B Top of steel beam and underside of slab - Beam 3

- 163 Failure crack - Beam 3

- 164 Close-up of sheared studs - Beam 3

- 165 Close-up of bent studs - Beam 3

- - - - -
Number only - denotes both slide and photograph
* - denotes photograph only
** - denotes slide only

8. List of Slides and Photographs (contd.)

Fig.	
166	Slip between slab and steel beam - Beam 3
167	Sheared studs and bent studs - Beam 3
167A**	Sheared studs and bent studs - Beam 3
168	Crushed concrete zone around studs - Beam 3
169	Studs in Beam 4 after removal of slab
170**	Dimensions of test specimens
171**	Gaging of test specimens
172**	Load deflection curve B3-T1
173**	Load slip curves
174**	Table of results
175**	M/M _y comparison graph
176**	Equilibrium of VQ/I at ultimate (missing)
177**	AASHO design
178**	The design of Composite Beams
179**	The Design of Shear Connectors
180**	Comparison of Test Data and Theoretical Values
181**	Connector Types (missing)

8. List of Slides and Photographs (contd.)

Fig.	<u>3$\frac{1}{4}$"x4" Glass Slides</u>
13**	All pushout specimens, showing connectors
20**	Pushout specimen in testing machine
33**	Deformed connectors and concrete
50**	B3 under load
58**	Overall test set-up
94**	Dimensions of beam specimens, first series of tests
95**	Test set-up, top loading
96**	Test set-up, hanging loads
97**	M/My curve, first series of tests
98**	M/My curve, first series of tests
99**	M/My curve, first series of tests
100**	Table of connector forces
101**	Comparison of beam and pushout specimens
173**	Load slip curves
174**	Table of results

9. List of Special Equipment

1. Beam Tests (354)
 - A. None

2. Beam Tests (279)
 - A. Tie Bars Used to Produce Hanging Loads for Beams B1 and B4

 - B. Special Loading Beam Fabricated to Test Specimens B7 - B9, Using the Five-Million-Pound Testing Machine as a Test Frame

3. Pushout Tests (279)
 - A. Plywood Forms Used in Construction of Pushout Specimens

10. Budget and Expenditures

Expenditures 1 June, 1959 - 30 March, 1960 (Acct. 1051-45)

Wages and Salaries	\$ 6,177.83
Overhead	2,059.27
Expenses	<u>2,493.73</u>
Total	\$10,730.83

Expenditures 1 April, 1960 - 30 April, 1960

Wages and Salaries	\$ 675.95
Overhead	225.30
Expenses	<u>153.31</u>
Total	\$ 1,054.56

Expenditures 1 May, 1960 - 30 May, 1960

Wages and Salaries	\$ 479.45
Overhead	159.81
Expenses	<u>222.38</u>
Total	\$ 8 861.64

Expenditures 1 July 1960 - 31 August, 1960

Wages and Salaries	\$ 2,532.10
Overhead	844.04
Expenses	<u>542.78</u>
Total	\$ 3,918.92

Expenditures 1 September, 1960 - 30 September, 1960

Wages and Salaries	\$ 631.48
Overhead	210.47
Expenses	<u>528.83</u>
Total	\$ 1,370.78

Expenditures 1 October, 1960 - 31 October, 1960

Wages and Salaries	\$ 1,653.54
Overhead	551.13
Expenses	<u>96.33</u>
Total	\$ 2,301.00

11. List of Personnel

Project Directors

Bruno Thürlimann
June 1, 1959 - February 28, 1960

George C. Driscoll, Jr. March 1, 1960 - to date

Research Workers

Charles Culver

Paul Zarzeczny